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APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/878,991		06/13/2001	Toshihiro Kanematsu	208402US-3DIV	2882	
22850	7590	12/09/2003		EXAMINER		
OBLON, SPIVAK, MCCLELLAND, MAIER & NEUSTADT, P.C.				VARGOT, MATHIEU D		
1940 DUKE STREET ALEXANDRIA, VA 22314				ART UNIT	PAPER NUMBER	
ALEXANDRIA, VA 22311				1732		

DATE MAILED: 12/09/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

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Office Act	ion Summary				
□ Notice of Draftsperson's Pat nt Drawing Revi w, PTO-948	□ <b>O</b> t	her			<del>-</del>
□ Notice of Reference(s) Cited, PTO-892	_	Notice of Informal Patent Application, PTO-152			
☐ Information Disclosure Statem nt(s), PTO-1449, Paper No(s		nary, PTO-413			
Attachment(s)					
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Acknowledgement is made of a claim for foreign priority un  All  Some*  None of the:  Certified copies of the priority documents have been rec  Copies of the certified copies of the priority documents have been rec  to the certified copies of the priority documents in this national stage application from the International E  *Certified copies not received:	ceived. seived in Application No have been received Bureau (PCT Rule 17.2(a	s. <u>09/</u> 09	3 torb		,
Pri rity under 35 U.S.C. § 119 (a)-(d)					
☐ The oath or declaration is objected to by the Examiner.					
☐ The specification is objected to by the Examiner.					
☐ The drawing(s) filed on is/are objecte			u.		
Application Papers  ☐ The proposed drawing correction, filed on	is □ annmyed [	•			
□ Claim(s)		are sub	ject to restriction or ment	relection	
□ Claim(s)	is/are o	is/are objected to.			
© Claim(s) 21 - 23 + 30-34					
□ Clạim(s)		is/are a	llowed.		
Of the above claim(s)					
Disposition of Claims $2(-23 + 30-34)$		is/are p	ending in the applic	cation.	
☐ Since this application is in condition for allowance except for accordance with the practice under Ex parte Quayle, 1935.		ecution as t	o the merits is clo	sed in	
☐ This action is FINAL.					
Responsive to communication(s) filed on 6/13/01					
Status .					
<ul> <li>Extensions of time may be available under the provisions of 37 CFR 1. from the mailing date of this communication.</li> <li>If the period for reply specified above is less than thirty (30) days, a reply if NO period for reply is specified above, such period shall, by default,</li> <li>Failure to reply within the set or extended period for reply will, by statured and period for reply will, by statured and period for reply will, by statured and period for reply will be statured.</li> </ul>	bly within the statutory mining expire SIX (6) MONTHS from the cause the application to	mum of thirty (3 m the mailing d become ABAN	0) days will be conside ate of this communica IDONED (35 U.S.C. § 1	ered timely. tion. 133).	
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Office Action Summary	09/878, 991	10	ANEMATS Group Art Unit	U et	_લ
	Application No.	Applicant(s)			

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1. Claims 30-34 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claims 30-34, line 4, "none-transfer" should be changed to --non-transfer--.

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 31, 33 and 34 are rejected under 35 U.S.C. 102(b) as being anticipated by the admitted prior art of Prior Art 3 as set forth at pages 3-4 of the instant specification and exemplified by Japanese document 6-304973.

As characterized by applicant, Japanese -973 discloses bringing air into contact with the molten resin at the non-transfer side through a vent hole, such occurring during an interval between the beginning and the end of injecting the resin into the cavity. This prevents the mirror portion from sinking (bottom of page 3) and hence inherently causes the resin pressure to act on the transfer surface to adhere to such surface. The air that is brought in forms a gas layer between at least one non-transfer surface of the resin and the mold and clearly must press on this non-transfer surface.

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are

such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 30 and 32 are rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over the admitted prior art as disclosed as Prior Art 4 and exemplified by Japanese document 6-31596.

As characterized by applicant, Japanese -596 teaches to keep the transfer surface of a mold (and hence the resin approaching and touching this surface) at a high temperature throughout the injecting process. By "high temperature", it is submitted that applicant means a temperature higher than the temperature of the non-transfer side and hence the claims would be anticipated in that the non-transfer side would be at a temperature lower than the transfer side. In the alternative, if not anticipated, the instant claims are submitted to be obvious over the reference.

4. Claims 21-23 are rejected under 35 U.S.C. 103(a) as being unpatentable over the admitted prior art of Prior Art 3 as set forth at pages 3-4 of the instant specification and exemplified by Japanese document 6-304973.

Japanese -973, as generally discussed in paragraph 2, supra, discloses the basic claimed process lacking at best a disclosure of continuously generating the air pressure even after the pressure of the molding material in the cavity has dropped to zero--ie, after the injection has stopped. However, the intent of the air pressure is to prevent the mirror portion of the molding from sinking and one of ordinary skill in the art would have recognized that this would remain a problem until the resin has fairly well solidified--ie, certainly after the end of the resin injection.

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Hence, it is submitted that continuously generating the air pressure would have been an obvious

modification to Japanese -973 to ensure that the mirror surface does not suffer from sink marks as

the resin cools. The exact pressure used would have been obvious dependent on size of article

molded.

Applicant is requested to provide copies and English language equivalents or abstracts of 5.

the admitted prior art as disclosed at pages 2-7 of the instant specification, particularly that art

applied against the claims (ie, Japanese documents 6-304973 and 6-31596) if such is readily

available.

Any inquiry concerning this communication or earlier communications from the examiner 6.

should be directed to M. Vargot whose telephone number is (703) 308-2621.

Any inquiry of a general nature or relating to the status of this application or proceeding

should be directed to the receptionist whose telephone number is (703) 308-0661.

M. Vargot

December 7, 2003

M. Vaget MATHIEU D. VARGOT PRIMARY EXAMINER GROUP 1300

12/03